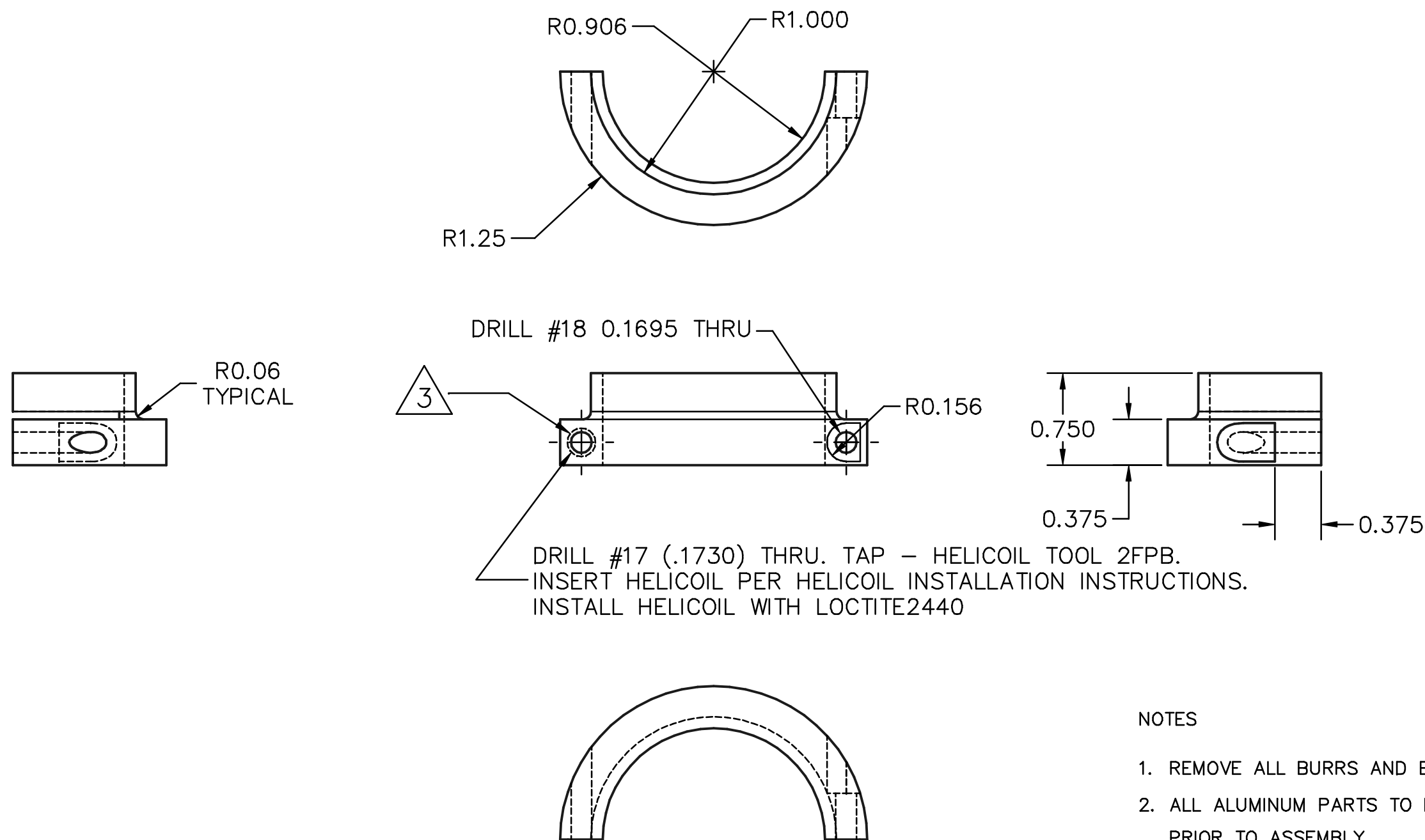


| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE     |
|------|-----------------------|----------|----------|
| 0    | INITIAL ISSUE         |          |          |
| 1    | MODIFIED GEOMETRY     | RR       | 14/04/09 |



- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. ALL ALUMINUM PARTS TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.

|   |                   |      |  |                  |  |            |
|---|-------------------|------|--|------------------|--|------------|
| 1   | 3591-2CN246       | 03   | HELICOIL NO. 8-36 LOCKING  |                  |  |            |
| 1   | 75822-02          | 02   | BEARING RING   | 6061-T6 ALUM BAR | ASM-QQ-A-200/8   | T= 1IN     |
|   | 75822-01          | 01   | ASSEMBLY, BEARING RING   |                  |  |            |
| 01  | PART NO.          | ITEM | DESCRIPTION  | MATERIAL         | MATERIAL SPEC  | STOCK SIZE |
| QTY   | LIST OF MATERIALS |      |  |                  |  |            |
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|   |                   |      | DRAWN: R. RATHWELL   | 30/12/08         |  |            |
|   |                   |      | CHECKED: E. BURGOIN  |                  |  |            |
|   |                   |      | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES.<br>TOLERANCES ON:<br>DECIMALS ANGLES<br>X.XXX ±0.010 ±1/2°<br>X.XX ±0.03<br>X.X ±0.1 |                  | BELL 212, 412, 205A-1, 205B<br>RAPPEL MOUNT PROVISION<br>ASSEMBLY, BEARING RING  |            |
|   |                   |      | SCALE 1 : 1  | DWG. SIZE        | DWG. NO.   | REV.       |
|   |                   |      | SHEET 1 OF 1   | A2               | 75822  | 1          |